



CERTIFICATE



of the factory production control (FPC)

2515 – CPR – 230707.SCT

In compliance with Regulation No. 305/2011/EU of the European Parliament and of the Council of March 09, 2011 (the Construction Products Regulation - CPR), this certificate applies to the construction product:

The following construction product was submitted by the manufacturer in the factory of a factory production control and an initial test according to the test plan prescribed in the harmonized technical specifications.

The notified body

SteelCERT GmbH – Notified Body Number 2515

carried out an initial testing of the plant and the factory production control, evaluation and certification of the factory production control.

Components: **Structural components according to EN 1090-2 up to EXC3 (steel structures)**

CE-methods of Declaration: ZA.3.2, ZA.3.4 according to EN 1090-1:2009+A1:2011-11

Scale of manufacturing:

- Construction
- Welding
- Heat treatment
- Corrosion protection

Distributor: **Thöni Industriebetriebe GmbH - Metallwerk Landeck**
(Manufacturer or authorised representative) **Uferstraße 6**
A - 6500 Landeck

Manufacturer's works: Thöni Industriebetriebe GmbH
(Plant(s) of manufacturer) Uferstraße 6
A - 6500 Landeck

Confirmation statement: This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in the Annex ZA of the standard

EN 1090-1: 2009+A1:2011

under system 2+ are applied and that the factory production control fulfills the prescribed requirements set out above.

Beginning of validity period: July 26, 2023 (Date of first issue)

Next surveillance: July 25, 2026

Duration of validity: This certificate will remain valid as long as the factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product and the manufacturing conditions in the plant are not modified significantly.

Comments: Only valid in connection with the FPC certificate 2515 CPR-230707W1.SCT

Lassnitzhoehe, July 26, 2023


Dipl.-Ing. Felix Sadrawetz
Certification body



2923-0701-1035-8663

Inspection body • Evaluation body • Certification body

SteelCERT GmbH, Autal 55, 8301 Lassnitzhoehe, Austria

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welding certificate



according to EN 1090-1, Table B.1

2515 – CPR – 230707W1.SCT

Manufacturer: Thöni Industriebetriebe GmbH - Metallwerk Landeck
Uferstraße 6
A - 6500 Landeck

Manufacturer's works: Thöni Industriebetriebe GmbH
(Plant(s) of manufacturer) Uferstraße 6
A - 6500 Landeck

Technical specification EN 1090-2

Execution class(es): EXC3 according to EN 1090-2

Welding process(es): 135 - MAG-welding with solid wire electrode
according to EN ISO 4063 136 - MAG-welding with wire electrode filled with welding flux
141 - TIG-welding
783 - drawn arc stud welding

Material group: 1.2 8.1
according to CEN ISO/TR 15608 BST

Responsible welding coordinator: Ing. Peter Tschallener, IWE (Diploma No: D-S-80636-1173-010426-0110403), born 22.01.1972
Title, first name, name, qualification, date of birth

Deputy: Sebastian Scalet, Level S, born 15.03.1982
Thomas Juen, IWS (Certificate No: IWS AT 0830), born 26.05.1979
Title, first name, name, qualification, date of birth

Confirmation statement: On basis of the regulations of the above-mentioned technical specifications all demands for the welding were fulfilled.

Beginning of validity period: July 26, 2023

Next surveillance: July 25, 2026

Duration of validity: This certificate is valid as long as the regulations of the above-mentioned technical specifications or the production terms of the authoritative company site have not changed substantially.

Comments: Only valid in connection with the FPC certificate 2515-CPR-230707.SCT

Laßnitzhöhe, July 26, 2023


Dipl.-Ing. Felix Sadrawetz
Zertifizierungsstelle



3889-0701-1135-9799

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